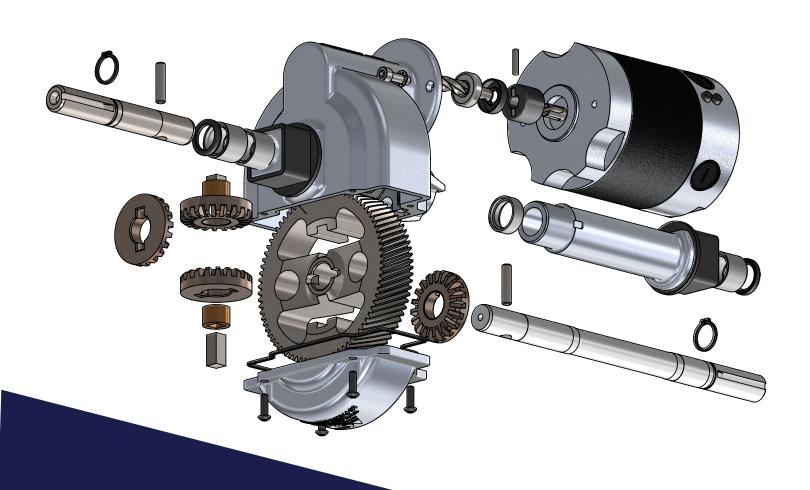


PRODUCT CATALOG



GEAR DRIVES FOR BATTERY POWERED MACHINES

ACHIEVING PEAK PERFORMANCE IN MULTIPLE INDUSTRIES

With over 38 years of experience, our team has developed the expertise to deliver excellence to our customers time and time again. Specifically, we excel in these six industries:



FLOOR CARE

High efficiency drives tailored for low noise and high torque



MEDICAL MOBILITY

Powerful solutions for personal scooters, hospital beds, electric wheelchairs, and other mobile equipment



OUTDOOR POWER EQUIPMENT

Transaxles and wheel drives suited to precision farming robots, powered wheelbarrows, and more



MOBILE ROBOTS AND AGVS

Custom engineered gear drives for both steering and non-steering applications



MATERIAL HANDLING

Ideal products for applications used in manufacturing, warehousing, and distribution



STAIR LIFTS

Flexible options with various output gears for both straight and curved stair lifts

GUIDED BY INNOVATION. DRIVEN TO PERFECTION.



And fully invested in your success.

For over 38 years, ASI has designed, engineered and manufactured complex wheel drive systems and transaxles recognized globally for their robust construction and worry-free dependability. During that time, we've become the known and trusted partner to companies ranging from small, independent startups to large, multinational organizations. Whether off-the-shelf or fully customized, they know our products will solve their challenges quickly and cost effectively. It's why they turn to ASI first.

- The battery-powered vehicle and machine markets rely on our demonstrated commitment to engineering excellence
- Highly disciplined manufacturing processes keep costs down and quality high
- Custom projects can be taken from concept to working prototype in as few as two weeks
- We scrutinize every detail, from material selection through final computerized inspection
- We're easy to work with, committed to your satisfaction, and fully invested in your success

Rugged, industry-leading construction
provides years of worry-free performance

Compact, high-efficiency designs move more using less

EXPERIENCE THE DIFFERENCE OUR DEDICATION TO INNOVATION, QUALITY AND SERVICE MAKES.

Contact us at **sales@asidrives.com** or **(215) 661-1002** to explore how we can quickly solve your challenges.



LASTING SOLUTIONS TO DRIVE YOUR MACHINES.

More than industrial designers and engineers, we're a team of passionate problem solvers. Please see below for an overview of our transaxles and wheel drives, delivering reliable, highly efficient performance.

TRANSAXLES	Mark 400	Mark 500	Mark 600
Gross Vehicle Weight (kg)*	450	550	650
Speed (RPM)	Up to 200	Up to 165	Up to 132
Torque (Nm)*	90	175	270
Transaxles per Vehicle	1	1	1

WHEEL DRIVES	Lightning 200	Storm 400	Storm 500	Thunder 1500	Gemini 500	Cyclone 700
Gross Vehicle Weight (kg)*	220	400	500	1350	450	680
Speed (RPM)	Up to 135	Up to 250	Up to 180	Up to 120	Up to 200	393 ft/min
Torque (Nm)*	90	80	130	230	180	0.38 kw
Drives per Vehicle	2	2	2	2	1	1







MARK 400

Industry-Defining Fully Enclosed Transaxle



Floor

Care



Mobility





Robots

& AGVs

Outdoor Power Equipment



FEATURES

Single-piece casting: Improved gear alignment; quiet operation

Reduction ratios: From 13:1 to 21:1

Fully enclosed axle: Mounting width flexibility

Optional components: Electromagnetic power-off brake, connectors,

brake cover, IP67 conformity

Handling

Widths: 9.37 in (238 mm) to 19.32 in (491 mm);

custom widths available

Motors: Permanent magnet DC 2-pole, 3.28 in (83.2 mm)

diameter, or 4-pole, 3.98 in (101 mm) diameter,

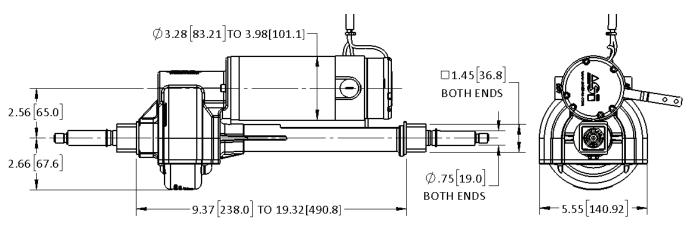
brushless DC option available

Voltage: 24V to 36V DC

Axle configurations: Custom

High Torque (4 inch – 21:1 @ 24V)				
	No Load	Typical	High	
Torque, Nm	0.00	28.35	94.49	
RPM	112	95	56	
Current, Amps	2.0	16.0	48.6	
Power Out, Watts	0	283	554	
Power In, Watts	48	383	1165	
Efficiency	0%	74%	48%	

High Speed (3 inch – 18:1 @ 24V)				
	No Load	Typical	High	
Torque, Nm	0.00	24.84	82.80	
RPM	215	183	108	
Current, Amps	1.9	25.6	81.0	
Power Out, Watts	0	476	933	
Power In, Watts	46	615	1945	
Efficiency	0%	77%	48%	









MARK 500

Heavy Duty Single-Stage Electric Transaxle



Floor

Care



Mobility



Material

Handling

Mobile

Robots & AGVs



Outdoor Power Equipment



FEATURES

Single-piece casting: Improved gear alignment; quiet operation

Reduction ratio: 19.2:1

Fully enclosed axle: Mounting width flexibility

Optional components: Electromagnetic power-off brake, connectors,

brake cover, IP67 conformity

Widths: 22.35 in (567.7 mm); custom widths available

Motors: Permanent magnet DC 4-pole, 3.98 in (101 mm)

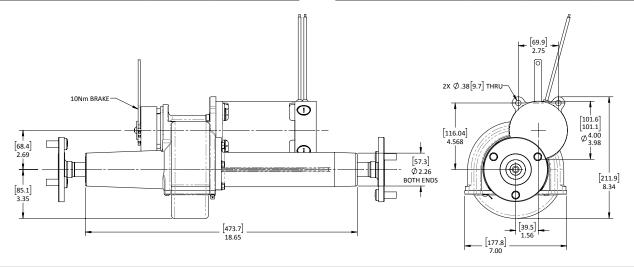
diameter, brushless DC option available

Voltage: 24V to 36V DC

Axle configurations: Hubs and custom

PMDC Motor (19.2:1 @ 24V)				
	No Load	Typical	High	
Torque, Nm	0.0	29.5	118.2	
RPM	116	102	58	
Current, Amps	3.0	17.6	61.4	
Power Out, Watts	0.0	314.9	719.7	
Power In, Watts	71.1	421.8	1473.9	
Efficiency	0.0%	74.7%	48.8%	

BLDC Motor (19.2:1 @ 24V)				
	No Load	Typical	High	
Torque, Nm	0.0	40.5	162.0	
RPM	191	167	95	
Current, Amps	3.8	35.2	129.6	
Power Out, Watts	0.0	707.2	1616.4	
Power In, Watts	90.9	845.9	3110.6	
Efficiency	0.0%	83.6%	52.0%	









MARK 600

Heavy Duty Fully Enclosed Transaxle











Medical Mobility



Material Handling

Outdoor Power Equipment

Floor Care

Mobile Robots & AGVs

FEATURES

Single-piece casting: Improved gear alignment; quiet operation

Reduction ratios: From 11.5:1 to 36:1

Fully enclosed axle: Mounting width flexibility

Optional components: Electromagnetic power-off brake, connectors,

brake cover, IP67 conformity

Widths: 9.35 in (237 mm) to 23.45 in (596 mm);

custom widths available

Motors: Permanent magnet DC 4-pole, 4.8 in (122 mm) diameter,

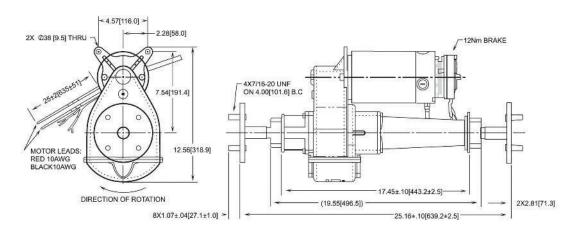
brushless DC and AC available up to 6.0 in (152 mm) diameter

Voltage: 24V to 48V DC

Axle configurations: Hubs and custom

High Torque (36:1 @ 36V)				
	No Load	Typical	High	
Torque, Nm	0	90	270	
RPM	90	80	60	
Current, Amps	4.7	31.9	86.4	
Power Out, Watts	0	754	1684	
Power In, Watts	169	1148	3110	
Efficiency	0.0%	65.7%	54.2%	

High Speed (11.5:1 @ 24V)				
	No Load	Typical	High	
Torque, Nm	0	16	132	
RPM	283	271	155	
Current, Amps	5.6	28.5	193.9	
Power Out, Watts	0	451	2125	
Power In, Watts	134	685	4655	
Efficiency	0.0%	65.8%	45.6%	









LIGHTNING 200

Right Angle Wheel Drive



Material Handling



Mobile Robots & AGVs



Medical Mobility



Floor Care



FEATURES

Motors: Permanent magnet DC 2-pole, 3.23 in (82 mm) diameter, and 4-pole, 3.98 in (101 mm) diameter, brushless DC option available

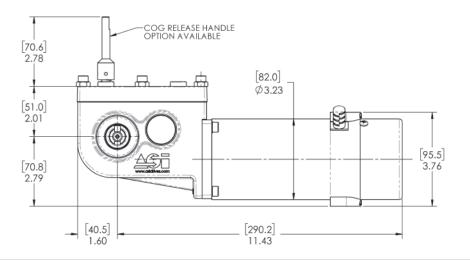
Reduction ratio: 32:1

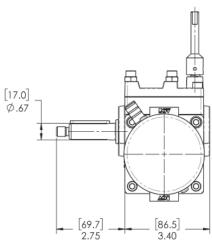
Optional components: Electromagnetic power-off brake, internal encoder, safety encoder, connectors, brake cover, IP67 conformity

Encoder options available: Digital position and motion information

12V Option			
	No Load	Typical	High
Torque, Nm	0	15	45
RPM	64	56	33
Current, Amps	2.5	13.7	35.3
Power Out, Watts	0	88	156
Power In, Watts	30	164	424
Efficiency	0%	54%	37%

24V Option			
	No Load	Typical	High
Torque, Nm	0	30	90
RPM	135	112	65
Current, Amps	5.1	27.3	71.7
Power Out, Watts	0	352	611
Power In, Watts	122	655	1721
Efficiency	0%	54%	35%











STORM 400

Brushless Wheel Drive





FEATURES

Sealed drive system: Rugged; usable outdoors

 $\textbf{Optional components:} \ Electromagnetic \ power-off \ brake, internal$

encoder, safety encoder, connectors, brake cover, IP67 conformity

Encoder options available: Shaft and axle encoders available

Voltage: 24V DC **Motor**: Brushless DC

Lead Exit: 3 location options and 2 directions available **Axle Material:** Stainless steel or hardened carbon steel

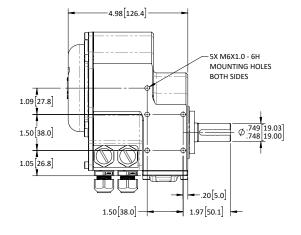
Axle Diameter: Up to 20 mm **Gear:** Single stage helical

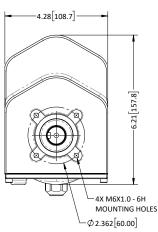
Reduction ratio: 12.2:1 or 25.3:1

Brake options available: 6 Nm, release lever

Low Speed				
	No Load	Typical	High	
Torque, Nm	0	24.9	95.3	
RPM	120	104	60	
Current, Amps	2.4	16.0	54.5	
Power Out, Watts	0	270	596	
Power In, Watts	58	384	1308	
Efficiency	0%	70%	46%	

High Speed					
	No Load	Typical	High		
Torque, Nm	0	12.0	46.0		
RPM	248	216	124		
Current, Amps	2.4	16.0	54.5		
Power Out, Watts	0	271	599		
Power In, Watts	58	384	1308		
Efficiency	0%	71%	46%		











STORM 500

Wheel Drive



Mobile Robots & AGVs



Medical Mobility



Material Handling



Outdoor Power Equipment



FEATURES

Sealed drive system: Rugged; usable outdoors

Optional components: Electromagnetic power-off brake, internal

encoder, safety encoder, connectors,

brake cover, IP67 conformity

Voltage: 24V DC

Motor: Permanent magnet DC, brushless option

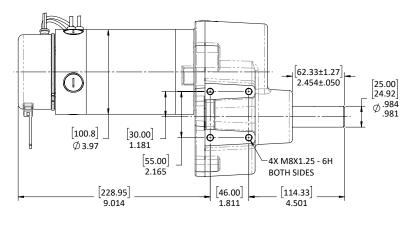
Axle Material: Stainless steel or hardened carbon steel

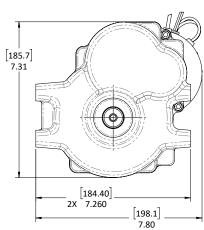
Axle Diameter: Up to 25 mm

Gear: Two stage helical **Reduction ratio**: 25:1

Brake options available: 6 Nm, release lever

PMDC Motor (25:1 @ 24V)					
No Load Typical High					
Torque, Nm	0	26	130		
RPM	186	167	93		
Current, Amps	3.5	26.0	116.0		
Power Out, Watts	wer Out, Watts 0 455 1263				
Power In, Watts 84 624 2785					
Efficiency 0% 73% 45%					











THUNDER 1500

Heavy Duty Dual Stage Wheel Drive







Mobile Robots & AGVs



Outdoor Power Equipment



FEATURES

Sealed drive system: Rugged; usable outdoors

Optional components: Electromagnetic power-off brake, internal encoder,

safety encoder, connectors, brake cover, IP67 conformity

Motors: Permanent magnet DC 4-pole, 4.8 in (122 mm) diameter, brushless DC

and AC available up to 6.0 in (152 mm) diameter

Encoder options available: Digital position and motion information

Axle Material: Hardened carbon steel

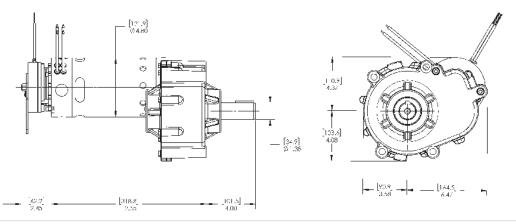
Gear: Dual stage helical **Reduction ratio:** 31:1

Voltage: 12V to 48V DC

	Low speed (24V Option)			
	No Load Typical High			
Torque, Nm	0	101	430	
RPM	74 65 37			
Current, Amps	5.5 40.0 152.8			
Power Out, Watts	0 691 1660			
Power In, Watts	132 961 3667			
Efficiency	0%	72%	45%	

High Speed (24V Option)			
No Load	Typical	High	
0	97	385	
109	95	54	
8.4	58.2	206.2	
0	967	2194	
202	1398	4949	
0%	69%	44%	

36V Option			
No Load	Typical	High	
0	90	290	
114	97	57	
6.3	37.5	106.7	
0	912	1745	
227	1349	3843	
0%	68%	45%	









GEMINI 500

Dual Wheel Drive







Medical Mobility



Mobile Robots & AGVs



FEATURES

Single-piece casting: Improved gear alignment; quiet operation

Reduction ratios: From 13:1 to 21:1

Fully enclosed axle: Mounting width flexibility

Optional components: Electromagnetic power-off brake, encoder,

connectors, brake cover, IP67 conformity

Encoder options available: Digital position and motion information

Widths: 14.0 in (356 mm) minimum; custom widths available

Motors: Permanent magnet DC 4-pole, 3.98 in (101 mm)

diameter, brushless DC option available

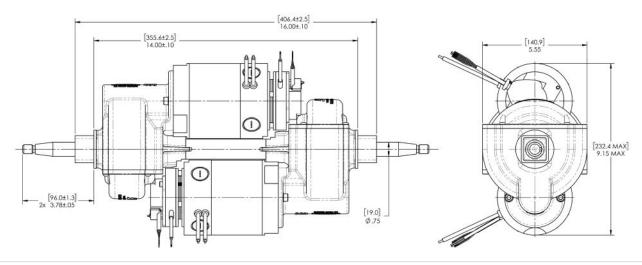
Voltage: 24V to 36V DC

Axle configurations: Custom; Each axle independently driven by a

separate motor

High Torque (4 inch - 21:1 @ 24V) Combined Performance			
	No Load	Typical	High
Torque, Nm	0.0	40.0	66.2
RPM	120	102	90
Current, Amps	4.0	24.8	38.6
Power Out, Watts	0	422	622
Power In, Watts	96	594	926
Efficiency	0%	71%	67%

High Speed (4 inch - 16:1 @ 24V) Combined Performance			
	No Load	Typical	High
Torque, Nm	0.0	31.0	41.4
RPM	153	130	122
Current, Amps	4.0	24.8	31.6
Power Out, Watts	0	422	530
Power In, Watts	96	594	760
Efficiency	0%	71%	70%









CYCLONE 700

Steerable Wheel Drive









FEATURES

Sealed drive system: Rugged; compact

Optional components: Electromagnetic power-off brake,

encoder, safety encoder, connectors,

brake cover, IP67 conformity

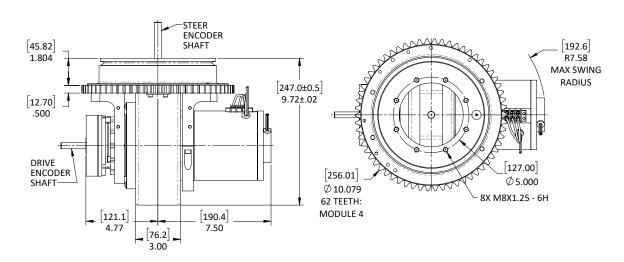
Voltage: 48V DC

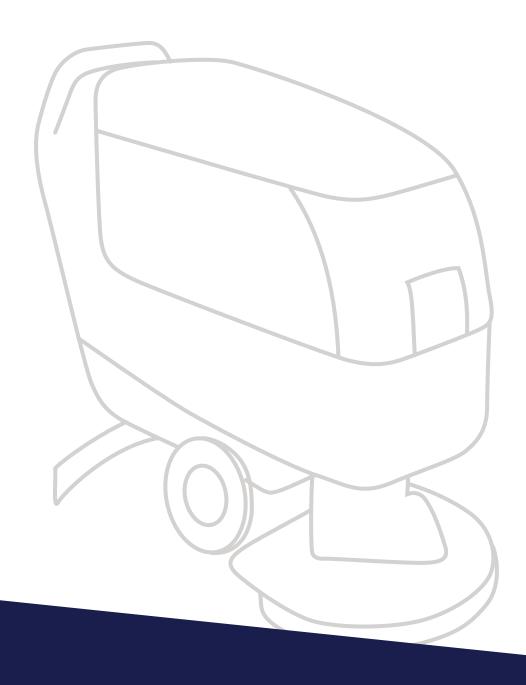
Wheel: Integral 200 mm diameter

Gearing: Helical compound planetary

Brake options available: Up to 12 Nm

Sample Application Data			
Maximum Wheel Load	1,500 lbs	Motor Type	BLDC with Hall Effect Board
Maximum Grade	7%	Gear Ratio Between Encoder Shaft and Output Shaft	20:1
Minimum Speed Loaded on Level Ground	393 ft/min	Acceleration on Level Ground	0.5 m/s ²
Minimum Speed Loaded on Grade	300 ft/min	Power Consumption Fully Loaded on 7% Grade at 300 ft/min	1.47 kW





SCRUB BRUSH MOTORS GEARED FOR SUCCESS

Our geared scrub brush motors deliver high performance for scrub deck applications. These motors are designed to handle the unique requirements of driving disc scrub brushes on floor cleaning machines. Available as a parallel axis design or a right angle design, these drives utilize a gear reduction to match the motor RPM to the intended scrub brush RPM for maximum efficiency.







SPRITE 200

Right Angle Geared Scrub Brush Motor



Care



FEATURES

Single-piece casting: Improved gear alignment; quiet operation

Reduction ratio: 10:1

Voltage: 24V to 36V DC

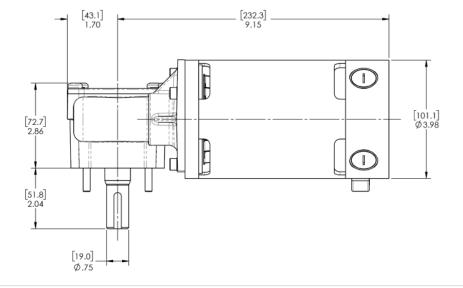
Motors: Permanent magnet DC 4-pole, 3.98 in (101 mm) diameter,

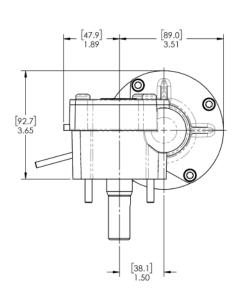
Brushless DC option available

Shaft configuration: Custom up to 20 mm diameter

10:1 @ 24V				
	No Load	1/2 HP		
Torque, Nm	0.0	14.0		
RPM	318	255		
Current, Amps	3.0	23.5		
Power Out, Watts	0	373		
Power In, Watts	72	564		
Efficiency	0%	66%		

10:1 @ 36V			
	No Load	1/2 HP	5/8 HP
Torque, Nm	0.0	12.0	15.6
RPM	320	296	285
Current, Amps	2.0	15.3	19.3
Power Out, Watts	0	373	466
Power In, Watts	72	552	696
Efficiency	0%	68%	67%











ZEUS

Geared Scrub Brush Motor / Right Angle Worm Drive for Stair Lifts







Lift



FEATURES

Motors: Permanent magnet DC 4-pole, 3.98 in (101 mm)

diameter, brushless DC option

Voltage: 24V to 36V DC

Output shaft: Hardened carbon steel

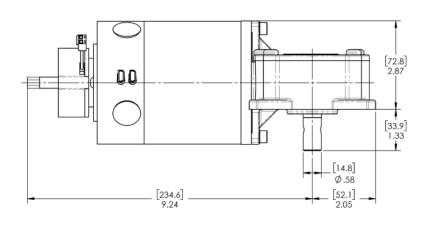
Optional components: Electromagnetic power-off brake,

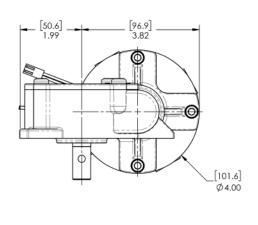
internal encoder

Reduction ratios: 14:1, 19:1, 21:1, and 37:1

Gear Scrub Brush Motor (14:1 @ 24V)			
	No Load	Typical	High
Torque, Nm	0.0	7.5	10.0
RPM	214	190	181
Current, Amps	2.0	13.5	17.3
Power Out, Watts	0	150	190
Power In, Watts	48	323	414
Efficiency	0%	46%	46%

Stair Lift Drive (37:1 @ 24V)			
	No Load	Typical	High
Torque, Nm	0	10	20
RPM	82	76	71
Current, Amps	3.0	8.6	14.4
Power Out, Watts	0	80	149
Power In, Watts	72	207	347
Efficiency	0%	39%	43%











SD400

Geared Scrub Brush Motor





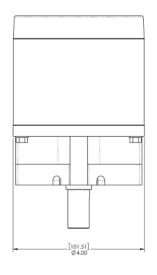
FEATURES

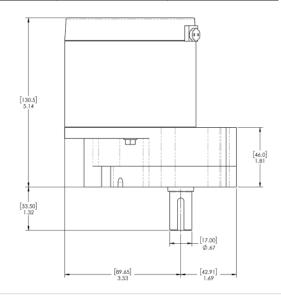
Integral motor casting: Improved gear alignment; quiet operation Motor: 4-pole, 3.98 in (101 mm) diameter

Construction: All ball bearing; high efficiency **Voltage**: 24V DC

Shaft configuration: Custom up to 20 mm diameter **Reduction ratio:** 10:1

10:1 @ 24V			
	No Load	Typical (Continuous Duty)	High (65% Duty)
Torque, Nm	0.0	5.4	10.0
RPM	251	220	200
Current, Amps	1.5	7.9	14.2
Power Out, Watts	0	125	209
Power In, Watts	35	191	341
Efficiency	0%	65%	61%











SD500

Geared Scrub Brush Motor



Floor Care



FEATURES

Single-piece casting: Improved gear alignment; quiet operation

Reduction ratios: From 8:1 to 13:1

Construction: All ball bearing; high efficiency

Voltage: 24V to 36V DC

Shaft configuration: Custom up to 24 mm diameter

Motors: Permanent magnet DC 4-pole, 4.8 in (122 mm) diameter,

Brushless DC option available

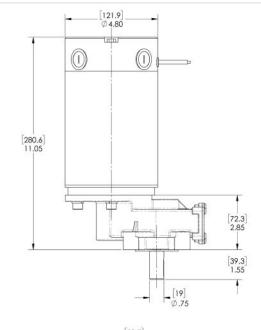
Mounting options: Multiple mounting options including US-Type,

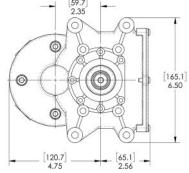
Euro-Type, and 4 additional through-hole options for bolts, nuts or cap screws

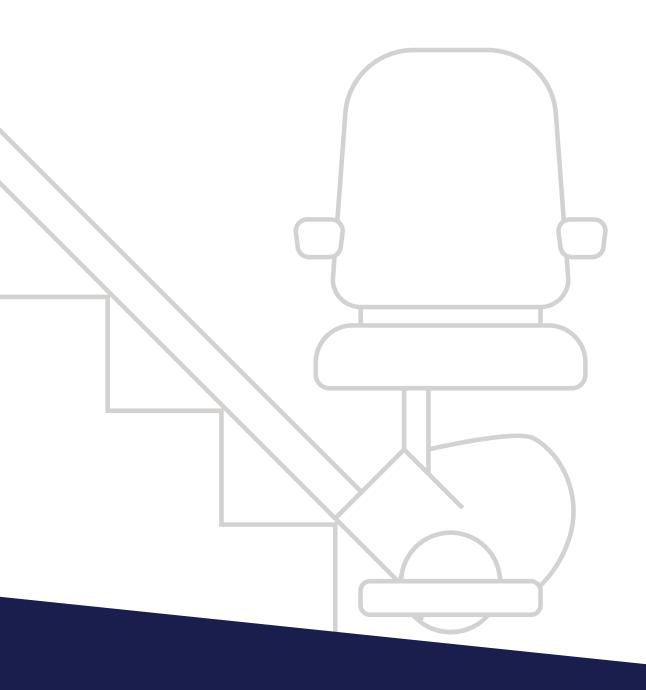
9:1 @ 24V					
	No Load	1/2 HP	3/4 HP	1 HP	
Torque, Nm	0.0	11.0	17.3	24.3	
RPM	350	324	309	293	
Current, Amps	5.0	23.3	33.7	45.4	
Power Out, Watts	0	373	560	746	
Power In, Watts	120	558	809	1090	
Efficiency	0%	67%	69%	68%	

11:1 @ 24V				
	No Load	1/2 HP	3/4 HP	1 HP
Torque, Nm	0.0	13.0	20.5	28.8
RPM	295	274	261	247
Current, Amps	5	23.3	33.7	45.4
Power Out, Watts	0	373	560	746
Power In, Watts	120	558	809	1090
Efficiency	0%	67%	69%	68%

13:1 @ 24V				
	No Load	1/2 HP	3/4 HP	1 HP
Torque, Nm	0.0	15.8	24.9	35.1
RPM	242	225	214	203
Current, Amps	5.0	23.3	33.7	45.4
Power Out, Watts	0	373	560	746
Power In, Watts	120	558	809	1090
Efficiency	0%	67%	69%	68%







POWER YOUR STAIR LIFTS YOUR WAY

ASI offers drive products for straight and curved stair lifts, each one specifically engineered to your application. Our advanced technology provides maximum torque density and operates quietly, all within an easy-to-use package. We can design your drive with motors, brakes, and encoders to fit your requirements and flexible options to suit your needs, including a variety of output gears.







ZEUS

Geared Scrub Brush Motor / Right Angle Worm Drive for Stair Lifts







Lift



FEATURES

Motors: Permanent magnet DC 4-pole, 3.98 in (101 mm)

diameter, brushless DC option

Voltage: 24V to 36V DC

Output shaft: Hardened carbon steel

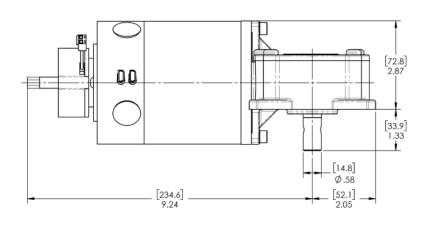
Optional components: Electromagnetic power-off brake,

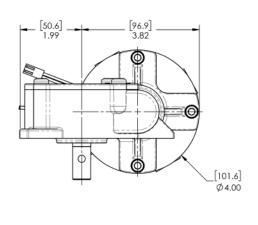
internal encoder

Reduction ratios: 14:1, 19:1, 21:1, and 37:1

Gear Scrub Brush Motor (14:1 @ 24V)				
	No Load	Typical	High	
Torque, Nm	0.0	7.5	10.0	
RPM	214	190	181	
Current, Amps	2.0	13.5	17.3	
Power Out, Watts	0	150	190	
Power In, Watts	48	323	414	
Efficiency	0%	46%	46%	

Stair Lift Drive (37:1 @ 24V)				
	No Load	Typical	High	
Torque, Nm	0	10	20	
RPM	82	76	71	
Current, Amps	3.0	8.6	14.4	
Power Out, Watts	0	80	149	
Power In, Watts	72	207	347	
Efficiency	0%	39%	43%	











PLUTO

Right Angle Worm Drive for Stair Lifts



Stair Lift



FEATURES

Motors: Permanent magnet DC 4-pole, 3.98 in (101 mm)

diameter, brushless DC option

Voltage: 24V DC

Optional components: Electromagnetic power-off brake,

internal encoder

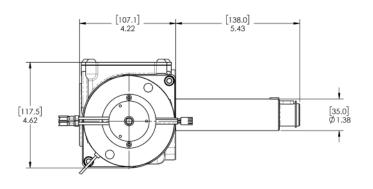
Encoder options available: Digital position and motion information

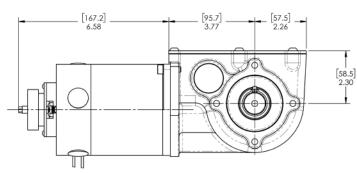
Output shaft: Hardened carbon steel

Reduction ratio: 72:1

Weight capacity: 350 lbs.

24V Option				
	No Load	Typical	High	
Torque, Nm	0	65	87	
RPM	35	30	28	
Current, Amps	1.5	14.0	18.0	
Power Out, Watts	0	201	253	
Power In, Watts	36	336	432	
Efficiency	0%	60%	58%	







UNIQUE CHALLENGES REQUIRE UNIQUE SOLUTIONS

Our deep knowledge of gear technologies allows us to develop custom, high-quality products at the lowest possible cost. To date, we have delivered over 740 tailored engineered solutions — a track record of innovation recognized by 7 awarded patents. Thanks to our in-house gear manufacturing, we produce applications built for reliability and longevity.

GEAR DESIGN TECHNOLOGIES

We utilize Evoloid Gearing, combined with conventional gear expertise, for a complete selection of the best arrangement for your project.

EVOLOID GEARING:

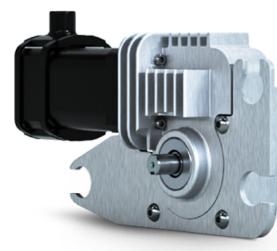
- Provides excellent efficiency and high-power density
- 3, 4, 5 tooth parallel axis helical pinions, no undercut, no pointed teeth
- Single stage ratios from 7:1 to 22:1
- Computerized stress analysis
- Mesh efficiencies generally over 95%

WORM GEARING:

- We can design efficient worm gear reduction
- Modern proprietary worm gear material and lubrication achieve high efficiencies
- A variety of existing designs can be quickly adapted to your needs

CONVENTIONAL GEARING:

- We use computerized stress analysis standards of the American Gear Manufacturers Association
- We analyze bearings, shafts, and other interfacing components
- We can match ratios, center distances, and other special requirements



EXPERIENCE BETTER PRODUCTS FOR BETTER GROWTH

Based in Pennsylvania, USA, ASI Drives has earned a reputation as one of the most reliable manufacturers of custom gear drives. We've designed, engineered, and assembled the solutions that have helped drive businesses forward — and we can do the same for yours.

GET IN TOUCH TO LEARN MORE.





215-661-1002

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Lasting solutions to drive your machines. More than industrial designers and engineers, we're a team of passionate problem solvers. ASI Drives: Gear drive systems for battery powered machines up to one ton.

OUR CLIENTS HAVE BEEN WITH US FOR OVER 14 YEARS BECAUSE OF OUR:



DEEP EXPERTISE:

Creating over 740 tailored engineered solutions

Offering cost sensitive designs with manufacturing efficiencies

A history of innovation recognized with 7 awarded patents

In-house gear manufacturing offers supply chain predictability



OUR 38-YEAR COMMITMENT:

Excellent customer service

"Best in class" partnership with OEM industry leaders

Our entrepreneurial size ensures personal executive level accountability and responsiveness



DEEP INDUSTRY KNOWLEDGE & FOCUS:

Insights and solutions to your specific challenges & opportunities

We know your competitive landscape

EXPERIENCE THE DIFFERENCE OUR DEDICATION TO INNOVATION, QUALITY AND SERVICE MAKES.

Contact us at **sales@asidrives.com** to explore how we can quickly solve your most pressing challenges.



